

# How to install PF30 bottom brackets

Get your PF30 frame ready to go

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# **TOOLS:**

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- 10mm hex bit for torque wrench (1)
- Caliper (1)
- e.13 bottom bracket tool (1)
- Torque wrench (1)

# PARTS:

- grease (1)
- e.13 bottom bracket (1)

#### Step 1 — How to install PF30 bottom brackets



- PF30 frames should have a inner diameter of 46mm
- The PF30 BB is the same for XCX, TRS and LG1 cranks as well as all legacy models
- PF30 BBs work with 68mm, 73mm or 83mm wide BB shells
- Start by measuring your BB shell and choosing the correct number of spacers to use between the BB and the frame using the chart

## Step 2



- Grease the center threads of the BB
- Refer to and follow your frame manufacturers specifications regarding the use of grease on the inside of the BB shell.
  - In general we recommend grease, but some carbon frames may not be compatible with it.
- Thread the BB together making sure that the cups and any needed spacers are centered before tightening

#### Step 3



 Using an e\*thirteen BB tool, a 10mm hex bit and a torque wrench, tighten the BB to 34nm

## Step 4

# SPINDLE SPACER TABLE\* PF30

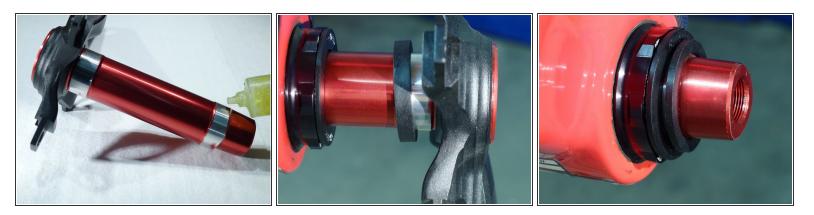
Crankset	Spindle length	BB shell width	Non-drive side spindle spacer	
TRS and XCX	113mm	68/73mm	none	none
2015+ LG1*	113mm	68/73mm	none	none
2014- LG1*	113mm	68/73mm	1mm	3.5mm
LG1 cranks	123mm	83mm	1mm	3.5mm

\*Cranks with "1 deg" marked on them are 2015+.



- Using the chart, determine the number of spindle spacers needed for your BB shell width and spindle
- DH cranks such as the LG1 use a bit longer spindle than XC cranks so be sure to use the proper number of spacers

#### Step 5



- Lightly grease the crank spindle and install the appropriate spacers on the drive and non-drive side of the spindle
  - In this case we are installing LG1 cranks so spindle spacers are needed

## Step 6



- Depending on the model of cranks to be installed:
  - Install the cranks using the wave washer and spindle spacer preload system
  - Install the cranks using the APS adjuster
- As always, be sure to properly torque the cranks to spec using a torque wrench

Thanks for reading, now get out there and ride!